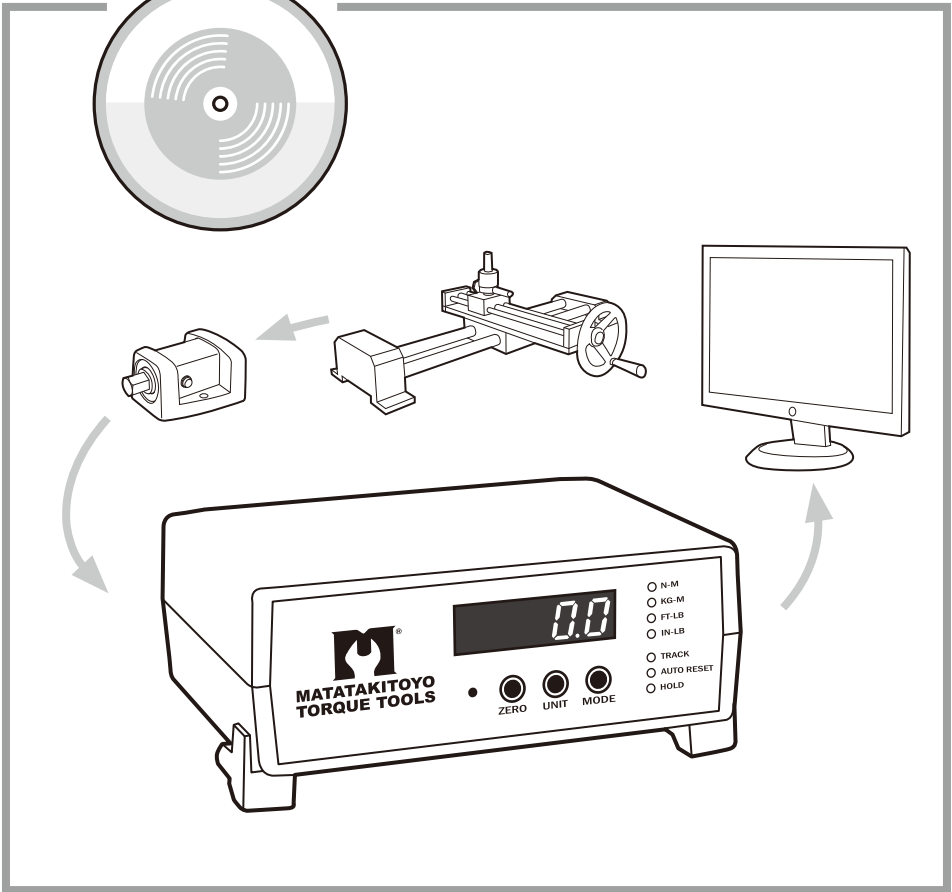


# Torque Test User Guide

**MTS-3002  
Software**



**WARNING**

Read all relative terms of the user manual thoroughly before performing any operation.



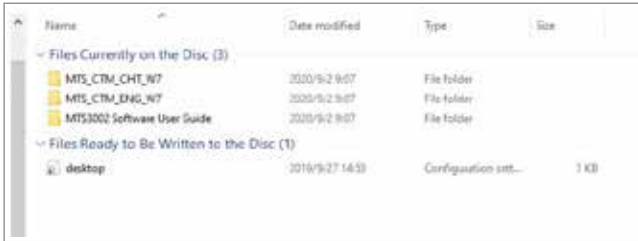
The company provides warranty to any flaws due to production causes. Warranty is applied only to the product and its accessories. Any flaws due to human behavior, assembly, adjustment or other non-production causes will not be protected under this warranty.

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## I. INSTALLATION :

Insert the “Torque Test” CD-ROM on your drive. Find the directory and choose a version to install (Win 7 or XP above). Inside the folder, double click on “setup.exe.”

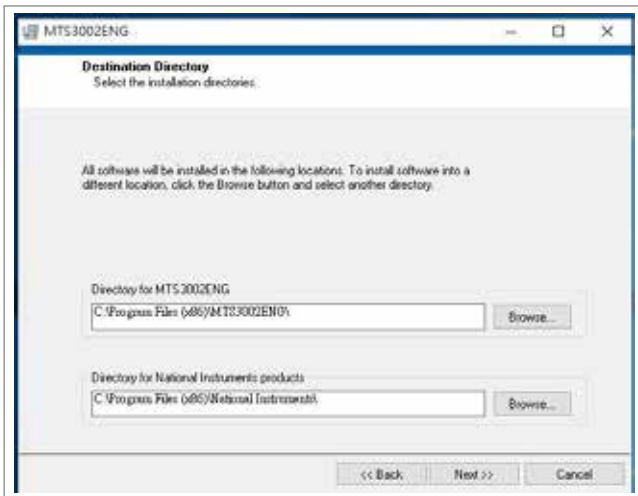


Choose a version to install (Win 7 or XP above).

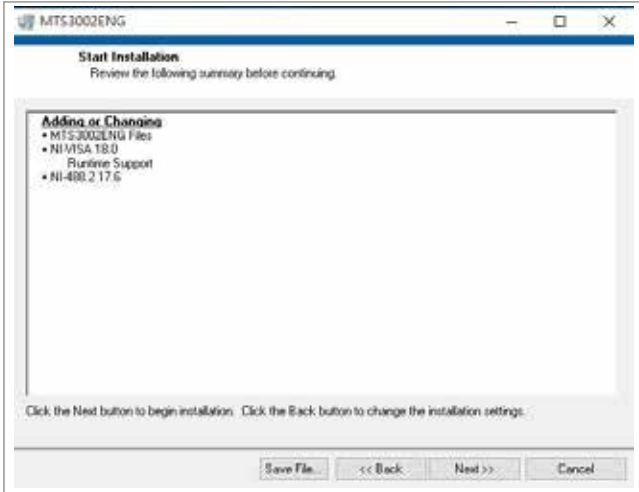


Double click on the “setup.exe” icon.

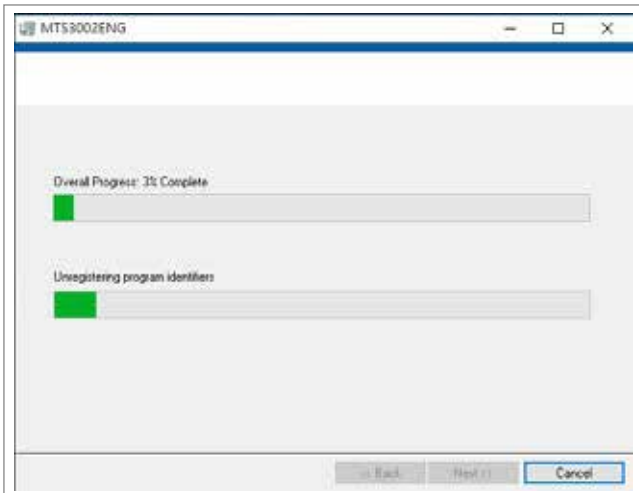
**Note :** Make sure your CD-ROM drive and the Internet are properly connected. Improper connection may cause a failure on the installation process.



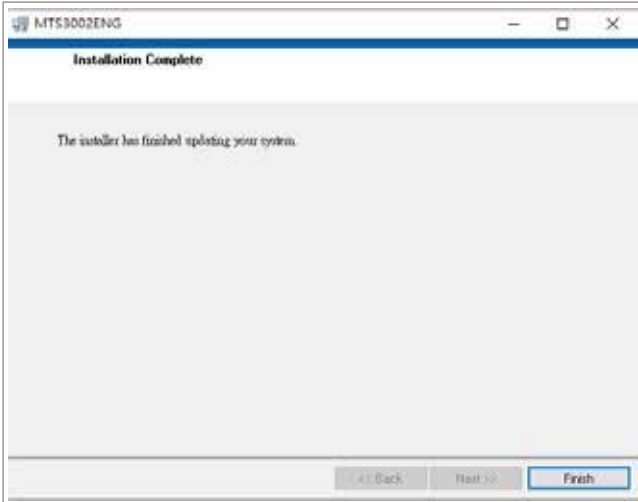
Choose a path to install and click on “Next.”  
(Do not change the path as this may cause errors.)



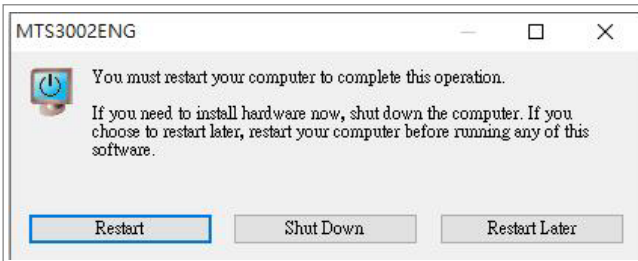
Click on “Next” to continue.



Please wait while the “Torque Test” installation is processing.



“Torque Test” installation has completed. Click on “Finish.”



Installation process is complete. Click on “Restart” to restart your device.

## II. SYSTEM LOGIN :

Find the Torque Test icon on your Desktop.

Or click on Start → Program Files → MTS3002ENG → Torque Test



As the program is running, you will see the window (shown as above).



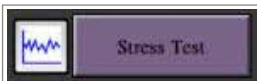
Press the "Login" button to access the following window.



**Single Test :** Perform a single torque test on CW direction.



**Standard Test :** Perform multiple torque tests on CW or CCW direction, or both.



**Stress Test :** Find the stress value (durability) of a torque wrench.



**Fracture Test :** Find the maximum fracture value of a torque wrench.



Log in with an existing account. For initial login, enter “admin” for Name and “1234” for Password. Click on “OK” to start the program.

### Switch Account



Press “Logout” and then repeat the Log-In process. Enter the account name and password to switch between accounts.

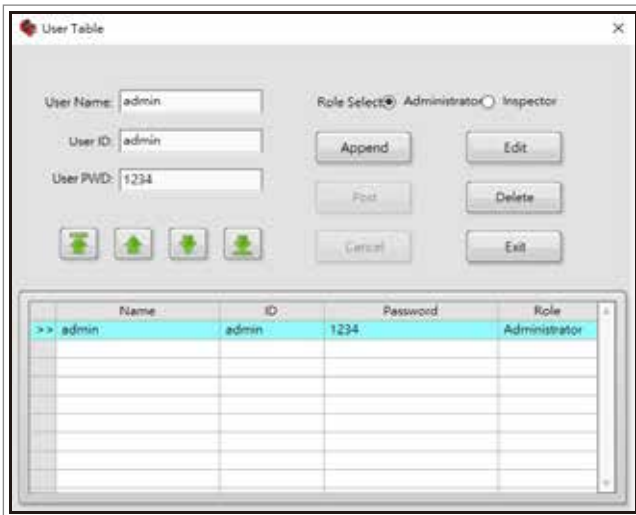
### III. BASIC SETTING AND OPERATION :

#### Add or Modify User :

For adding users or modifying a user access :



Click on "Add User" button to open up the window below :



#### Specification :

User Name : Enter a user name

User ID : Enter a user ID

User PWD : Enter the user password



Go to the Top



Go Up



Go Down



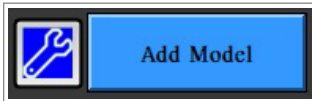
Go to the Bottom



Role Select : Access Control  
Administrator : Full Access  
Inspector : Limited Access  
Append : Add a new user  
Post : Save user information  
Cancel : Cancel modifications  
Edit : Modify an existing user information  
Delete : Delete a user  
Exit : Leave the account setting

**Note : admin is a default user with full-access. Please keep this account for maintaining or finding the lost accounts or passwords.**

### Add Model



Press Add Model to start the window. Enter a new model information :

A screenshot of a software window titled "Model Table". The window has a title bar with a red close button and a grey maximize button. The main area contains several input fields and buttons. On the left, there are input fields for "Model Name:", "Model ID:", "Max. Capacity:", "Torque 1:", "Torque 2:", "Torque 3:", "Torque 4:", and "Torque 5:". To the right of these fields are buttons for "Edit", "Append", "Delete", and "Post". At the bottom of the input area are four green tree icons, a "Cancel" button, and an "Exit" button. Below the input area is a table with the following columns: "Name", "ID", "MaxCapacity", "Torque1", "Torque2", "Torque3", "Torque4", and "Torque5". The table is currently empty.

**Specification :**

**Model Name :** Enter a model name

**Model ID :** Enter a model ID

**Max Capacity :** Max torque value

**Torque 1 :** set up a value for the 1st torque test.

**Torque 2 :** set up a value for the 2nd torque test.

**Torque 3 :** set up a value for the 3rd torque test.

**Torque 4 :** set up a value for the 4th torque test.

**Torque 5 :** set up a value for the 5th torque test.



Go to the Top



Go Up



Go Down



Go to the Bottom

**Edit :** Modify a model

**Append :** Add a new model

**Delete :** Delete a model

**Post :** Save model information

**Cancel :** Cancel modifications

**Exit :** Leave the model setting

**Note :** Please set up the 1st, 3rd, or 5th torque test.  
Setting up the 2nd or 4th test will not be valid.

## Add Customer



On the Main Screen, press the “View Customer” icon to add a customer info :

A screenshot of a software window titled "Customer Table". It contains several input fields: "Name", "Customer ID", "Telephone", "Address", and "E-Mail". Below these is an "Export File" field with a dropdown arrow. To the right of the input fields are buttons for "Edit", "Post", "Delete", "Append", "Cancel", and "Exit". At the bottom of the window is a table with columns for "Name", "ID", "Telephone", "Address", "Template", and "Status". The table is currently empty.

Name	ID	Telephone	Address	Template	Status
------	----	-----------	---------	----------	--------

### Specification :

- Name** : Enter a customer name
- Customer ID** : Enter a customer ID
- Telephone** : Enter customer’s contact number
- Address** : Address of the customer
- E-Mail** : E-mail address of the customer
- Export File** : Choose a file path to export



Go to the Top



Go Up



Go Down



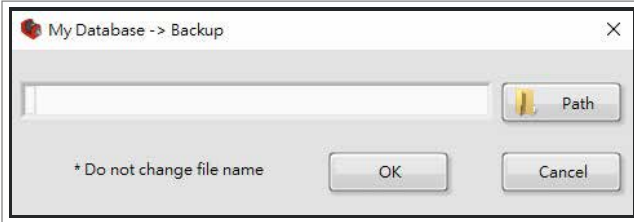
Go to the Bottom

- Edit** : Modify an existing customer
- Append** : Add a new customer
- Delete** : Delete a customer
- Post** : Save customer information
- Cancel** : Cancel modifications
- Exit** : Leave the customer setup window

## Database Backup



On the Main Screen, click on “Backup” to access the following window :



Specification :

Path : Choose a destination folder to export the database.

OK : Click to back up the database.

Cancel : Cancel the action.

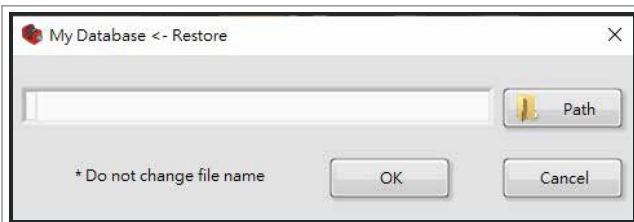
**Note 1 :** The export file path cannot be under the same program directory.

**Note 2 :** The export file path should be easy to memorize for future access.

## Database Restore



On the Main Screen, click on “Restore” to access the following window :



Specification :

Path : Choose a source folder to import the database.

OK : Click to restore the database.

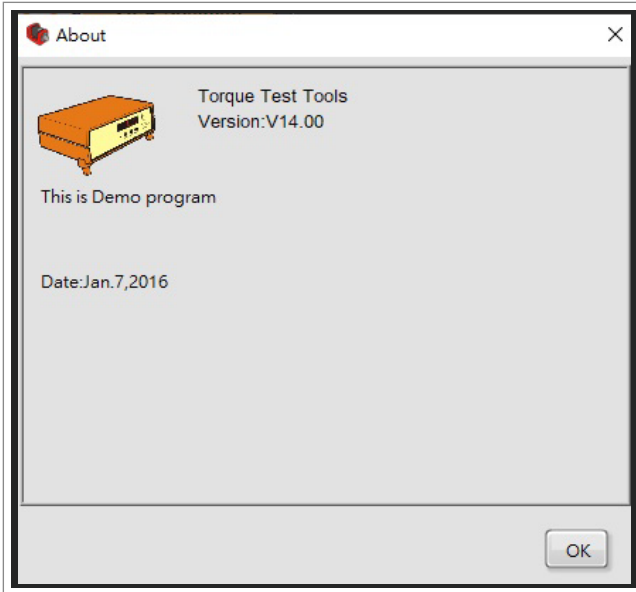
Cancel : Cancel the action.

**Note :** Restore database will replace the current one.

Proceed only if necessary.



On the Main Screen, press “About” to access the following window :



Note : This window shows the program version and related information.



On the Main Screen, press “Exit” to leave the program.

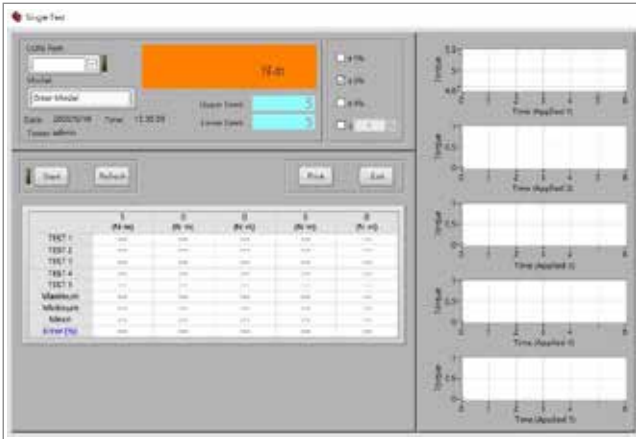


This is a preserved feature. The feature may be limited to certain operation systems. Do not perform this feature.

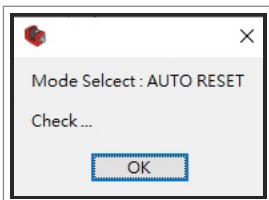
## IV. SINGLE TEST :



On the Main Screen, press “Single Test” to access the following window :



A confirmation window pops out with the MTS-3002 Single Test Window :



Press “OK” to confirm MTS-3002 setting.



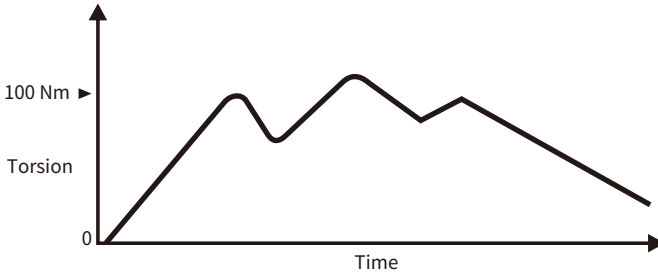
### Button Specifications :

**ZERO** : Use zero key to reset MTS-3002 to zero.

**UNIT** : Use unit key to change the unit of measurements (Default is N-M).

**MODE** : Use mode key for mode setting. Please set to AUTO RESET (Default is TRACK).

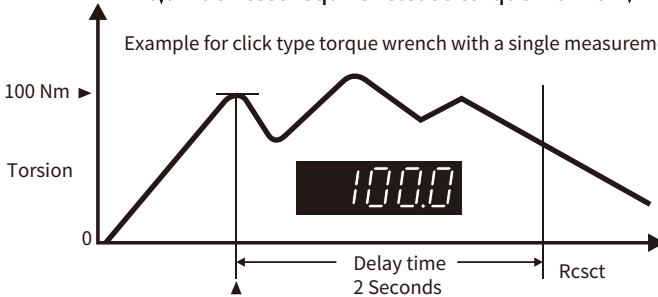
### Track Mode



### Auto Reset Mode

★ Each test require release torque from 0 ★

Example for click type torque wrench with a single measurement

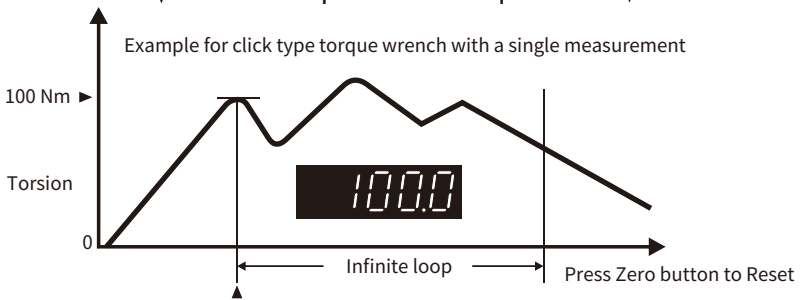


1 st peak value (Peak hold)

### Hold Mode

★ Each test require release torque from 0 ★

Example for click type torque wrench with a single measurement



1 st peak value (Peak hold)

## COM Port Setting :



Press the dropdown icon (above) to start COM Port Setting :



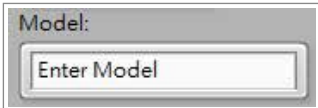
A list of connected COM Port will be shown. If not, click on “Refresh.”

Choose the corresponding Port. Watch the light  turn up  to show connections.

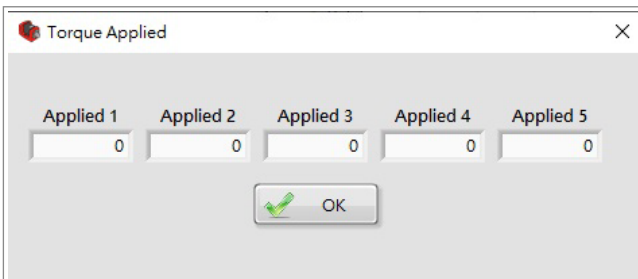
If the light remains off, do the following steps :

1. Confirm MTS-3002 are properly connected and wires are in good condition.
2. Reselect COM Port and watch the light to turn on.

## Model Setting :

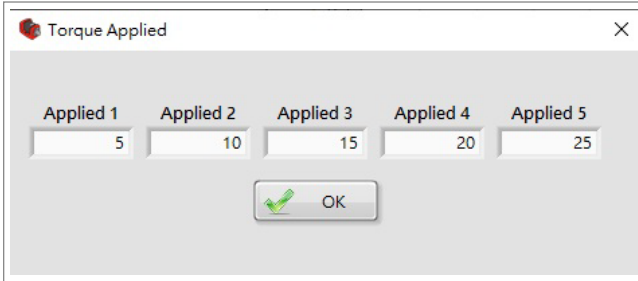


Click into the box. Enter model number. Press ENTER to display torque value preset.



Enter the torque values by order.





Torque Applied

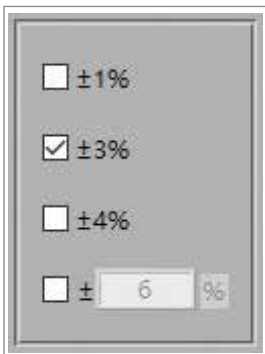
Applied 1: 5    Applied 2: 10    Applied 3: 15    Applied 4: 20    Applied 5: 25

OK

Press “Enter” to access the following window :

	5 (N-m)	0 (N-m)	0 (N-m)	0 (N-m)	0 (N-m)
TEST 1	---	---	---	---	---
TEST 2	---	---	---	---	---
TEST 3	---	---	---	---	---
TEST 4	---	---	---	---	---
TEST 5	---	---	---	---	---
Maximum	---	---	---	---	---
Minimum	---	---	---	---	---
Mean	---	---	---	---	---
Error (%)	---	---	---	---	---

Tolerance Setting :



±1%  
 ±3%  
 ±4%  
 ±  %

Select a preset error rate, or check the customization box to enter a value (maximum of 20%).



The setting is now complete. Start a Single Test.

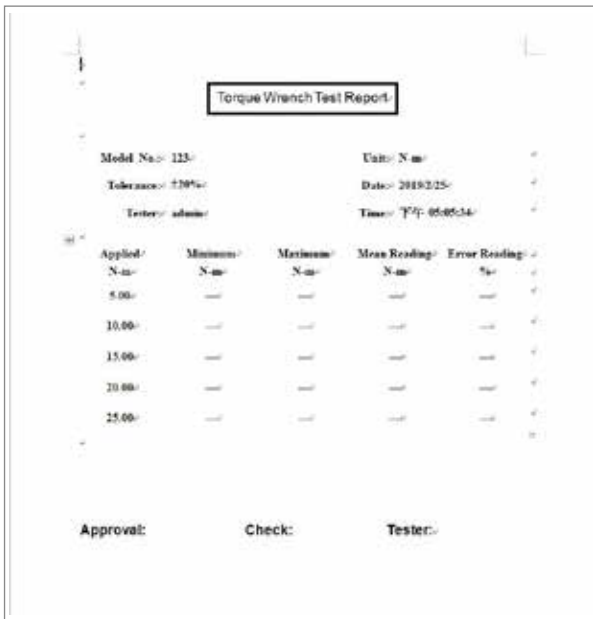
### Button Specifications :

**Start :** Start a test

**Refresh :** Clear a test result

**Print :** Print the test results (an example shown as below)

**Exit :** Close the test window



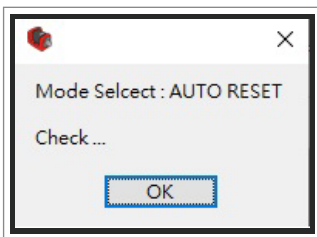
## V. STANDARD TEST



On the Main Screen, press “Standard Test” to access the following window :

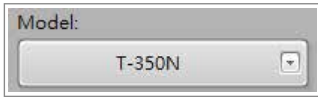


A confirmation window pops out with the MTS-3002 Standard Test Window :



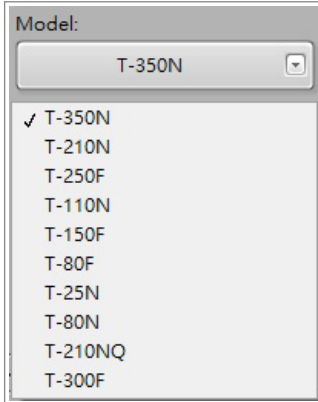
Press “OK” to confirm MTS-3002 setting (For errors, repeat steps on P.15).

### Model Setting :



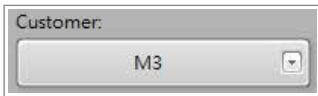
A screenshot of a software interface showing a dropdown menu for 'Model'. The menu is currently set to 'T-350N' and has a small downward arrow icon on the right side.

Click on the drop-down menu to choose a model, or refer to P.8 for setup.



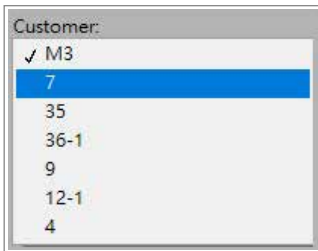
A screenshot of a software interface showing a dropdown menu for 'Model' with a list of options. The current selection is 'T-350N', which is marked with a checkmark. The list includes: T-350N, T-210N, T-250F, T-110N, T-150F, T-80F, T-25N, T-80N, T-210NQ, and T-300F.

### Customer Setting :




A screenshot of a software interface showing a dropdown menu for 'Customer'. The menu is currently set to 'M3' and has a small downward arrow icon on the right side.

Click on the drop-down menu to choose a customer, or refer to P.10 for setup.



A screenshot of a software interface showing a dropdown menu for 'Customer' with a list of options. The current selection is 'M3', which is marked with a checkmark. The list includes: M3, 7, 35, 36-1, 9, 12-1, and 4. The option '7' is highlighted with a blue background.

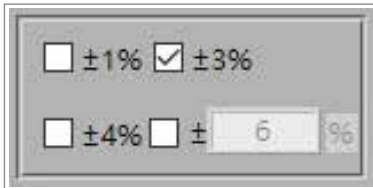
### Order Number Setting :



A dialog box titled "Order:" containing a text input field with the placeholder text "Order Number".

Enter an order number or a customized serial number, or skip this process.

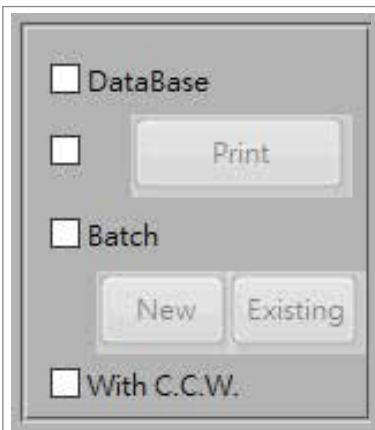
### Tolerance Setting :



A dialog box for tolerance settings. It contains four radio buttons:  ±1%,  ±3%,  ±4%, and  ±. The  ± option is selected, and its value is set to 6 in a text box, followed by a % symbol.

Select a preset error rate, or check the customization box to enter a value (maximum of 20%).

### Export Setting :

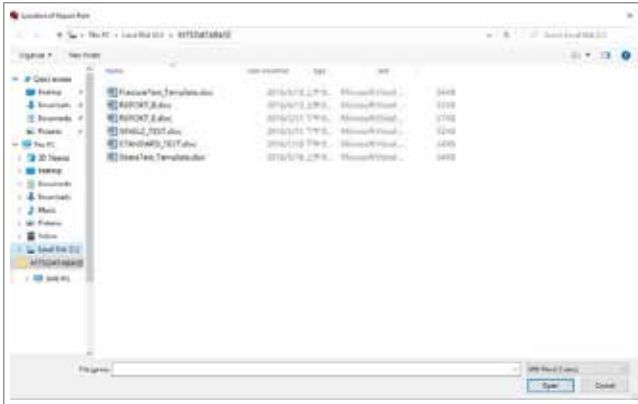


A dialog box for export settings. It contains several options, each with an unchecked checkbox: "DataBase", "Batch", and "With C.C.W.". The "Print" option is represented by a button labeled "Print". The "Batch" option has two sub-buttons labeled "New" and "Existing".

### Specification :

Database : Save test results in a database without being printed out.

**Print :** Print a single test result. Click on “Print” to access the window :



Choose a template under “C : \MTSDATABASE\” or design a template (see Appendix for codes).



Once a test is complete, click on “Done” to convert the data and print out the result.

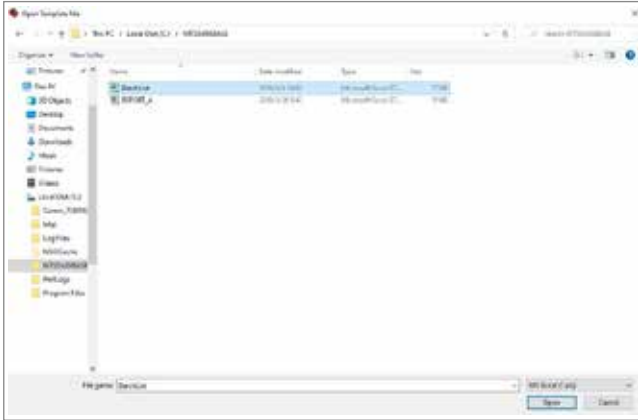


Click on “Print” to print the result.



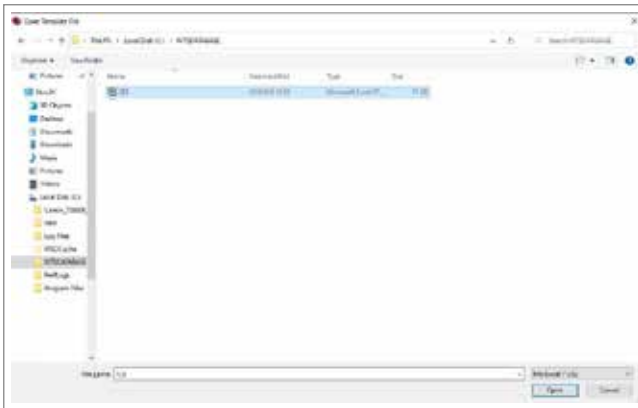
**Batch :** Printing a batch test data. Select either “New” or “Existing.”

New : Click “New” to create a bulk test data, with a window shown as below :



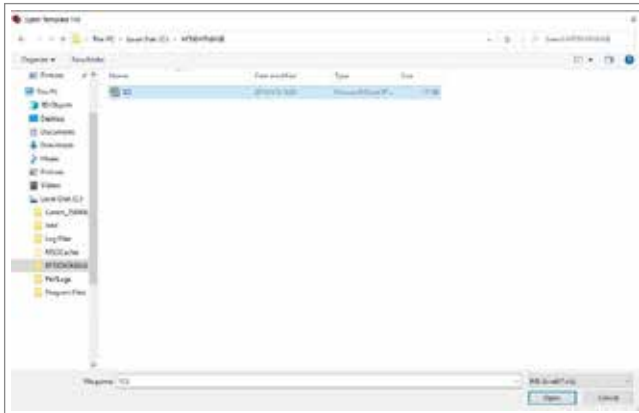
Choose a template under “C : \MTSDATABASE\” or design a template (see Appendix for codes).

Double click open the template with the following window:



Choose a destination folder. Enter a file name and click “Save” to finish the setting.

**Save** : Save test data and continue the test.  
Click “Open” to open the following window :



Select an old data and click “OPEN” to complete the setting.



With C.C.W. : Check the box to conduct a counterclockwise test.

**Note** : C.C.W. cannot be added to a batch test once the batch test is complete.  
If a C.C.W. test is to be conducted with a batch test, check this box beforehand.





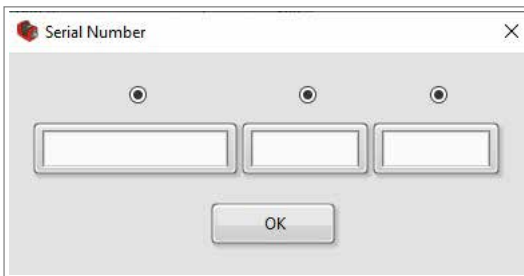
### Button Specifications :

**Start** : Start a test.

**Refresh** : Clear a test result and restart a new one.

**Done** : Finish and print the test results.

**Exit** : Close the test window.



Note 1. After performing a batch test, click finish and enter a customized serial number.

Start → Test → Done → Serial Number → Refresh → Start

Note 2. Once a test is complete, click on “Finish” to convert data.

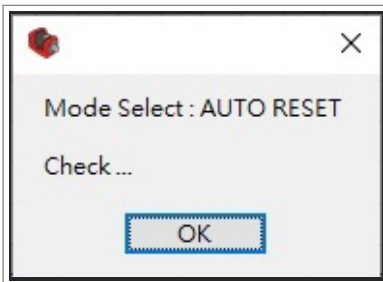
## VI. STRESS TEST



On the Main Screen, press "Stress Test" to access the following window :

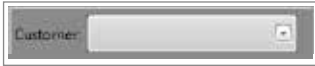


A confirmation window pops out with the MTS-3002 Stress Test Window :



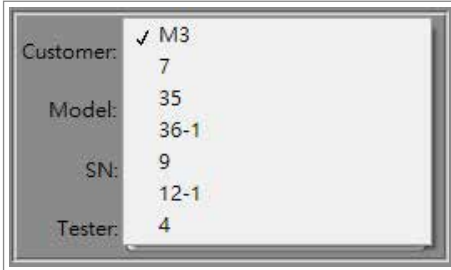
Press "OK" to confirm MTS-3002 setting (For errors, repeat steps on P.14).

### Customer Setting :




A rectangular dropdown menu with a light gray background and a dark border. The label "Customer:" is on the left, and the dropdown area is currently empty.

Click on the drop-down menu to choose a customer, or refer to P.10 for setup.



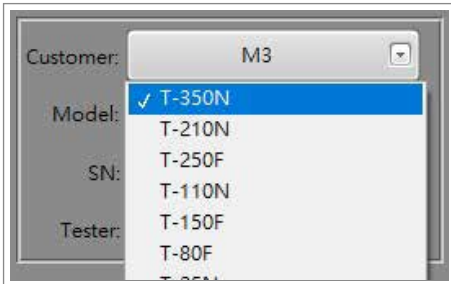
A rectangular dropdown menu with a light gray background and a dark border. The label "Customer:" is on the left. The dropdown area is open, showing a list of options: "M3" (checked with a small checkmark), "7", "35", "36-1", "9", "12-1", and "4".

### Model Setting :



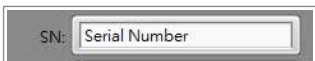
A rectangular dropdown menu with a light gray background and a dark border. The label "Model:" is on the left, and the dropdown area is currently empty.

Click on the drop-down menu to choose a model, or refer to P.8 for setup.



A rectangular dropdown menu with a light gray background and a dark border. The label "Customer:" is on the left, and the dropdown area shows "M3" with a small downward arrow. The label "Model:" is on the left. The dropdown area is open, showing a list of options: "T-350N" (checked with a small checkmark), "T-210N", "T-250F", "T-110N", "T-150F", "T-80F", and "T-350N".

### Serial Number Setting :



A rectangular input field with a light gray background and a dark border. The label "SN:" is on the left, and the input area contains the text "Serial Number".

Enter a serial number for a test, or skip this process.

## Parameter Setting :

Load

Load : Enter the torque value to test.

Times

Times : Enter the number of times the torque is to be tested.

Maximum

Maximum : Enter the maximum torque test range in a line chart.

Minimum

Minimum : Enter the minimum torque test range in a line chart.

1%     3%     4%  
  % (Max.:20%)

Select a preset error rate, or check the customization box to enter a value (maximum of 20%).



### Button Specifications:

**Start** : Start a test.

**End** : Finish the test (the line chart will be saved in a spread sheet.)

**Reset** : Reset the parameter and setting.

**Save As** : Save the test result.

**Print** : Print test results.

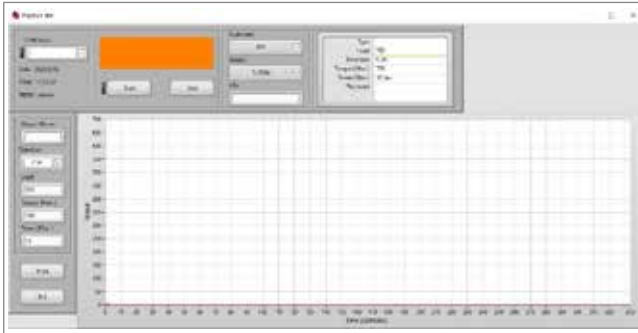
**Exit** : Close the test window.

**Note:** All parameters in the Stress Test must be set up each time before using this test, whether the parameters remain the same or not.

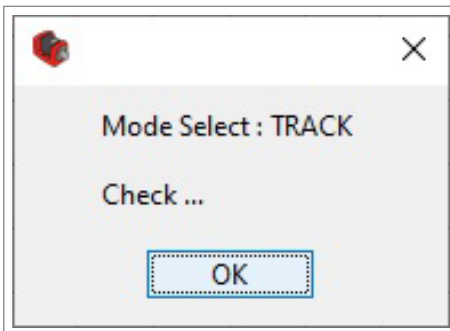
## VII. FRACTURE TEST



On the Main Screen, press “Fracture Test” to access the following window :



A confirmation window pops out with the MTS-3002 Fracture Test Window :



Press “OK” to confirm MTS-3002 setting.



### Button Specifications :

**ZERO** : Use zero key to reset MTS-3002 to zero.

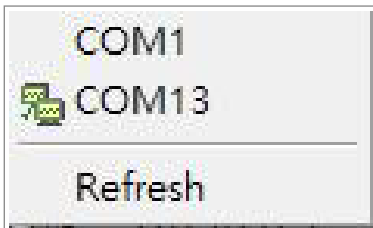
**UNIT** : Use unit key to change the unit of measurements (Default is N-M).

**MODE** : Use mode key for mode setting. Please set to TRACK.



### COM Port Setting :



Press the dropdown icon (above) to start COM Port Setting :



A list of connected COM Port will be shown. If not, click on “Refresh.”

Choose the corresponding Port. Watch the light  turn up  to show connections.

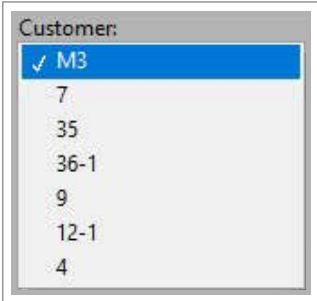
If the light remains off, do the following steps :

1. Confirm MTS-3002 are properly connected and wires are in good condition.
2. Reselect COM Port and watch the light to turn on.

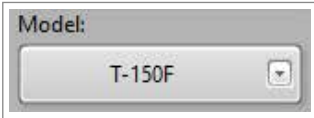
### Customer Setting :



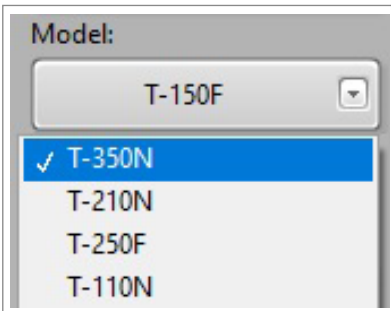
Click on the drop-down menu to choose a customer, or refer to P.10 for setup.



### Model Setting :



Click on the drop-down menu to choose a model, or refer to P.8 for setup.<sup>2</sup>



### Serial Number Setting :



Enter a serial number for a test, or skip this process.

## Parameter Setting :

**Object Name:**

Enter an object name or leave it blank.

**Direction:**

Select to perform a C.W. or C.C.W. test.

**Load:**

Enter the maximum torque value to test. The value cannot be 0.

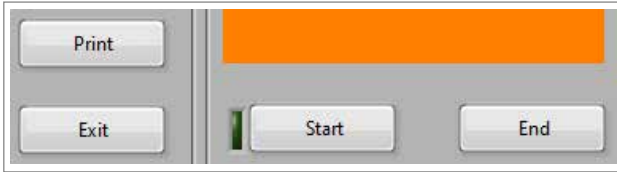
**Torque (Max.):**

Enter the maximum torque force. The value cannot be 0.

**Timer (Max.):**

Enter the time for the torque test. The value cannot be 0.





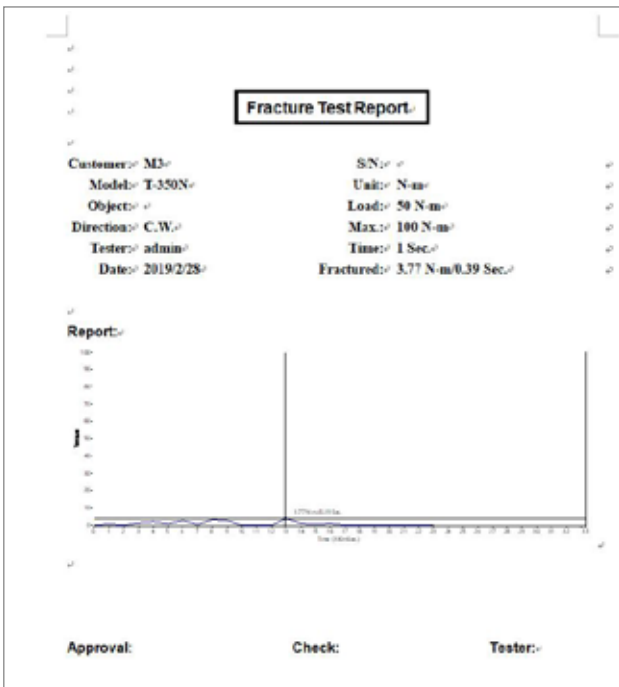
**Button Specifications :**

**Start :** Start a test.

**End :** Stop the fracture test.

**Print :** Print the test results (an example shown as below).

**Exit :** Close the test window.



## VIII. VIEW STANDARD TEST RESULT



Search and find the Standard Test Results that are saved in the database.  
If the database is getting overwhelming, use the filter to find specific results.



List a number of filtered conditions to display :

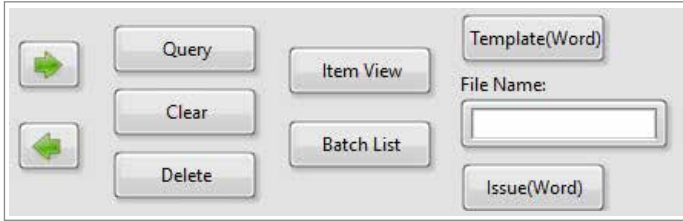


(Figure 1)



All filtered conditions will be displayed in the output window :

SN	ModelID	UserID	CustomerID	Order	Load	Unit	Date

(Figure 2)



### Button Specifications :

-  Add the item into the list. (see Figure 1.)
-  Remove the item from the list. (see Figure 1.)

**Query** : Search in the listed conditions (Figure 1) and display the result (Figure 2).

**Clear** : Clear all listed conditions (Figure 1).

**Delete** : Remove a data from the database.

**Item View** : View a single data in the database and display the result.

**Batch List** : Display the result (Figure 2) and export as a file format.

**Template (Word)** : Choose a template for files to be exported.

**Issue (Word)** : Publish the file with the chosen template.



**Exit** : Close the test window

## IX. VIEW STRESS TEST RESULT



Search and find the Stress Test Results that are saved in the database or view a file (.mstr) that is loaded into the database.  
If the database is getting overwhelming, use the filter to find specific results.



List a number of filtered conditions to display :



(Figure 1)



All filtered conditions will be displayed in the output window :

A data table with 8 columns: SN, ModelID, UserID, CustomerID, Oder, Load, Unit, and Date. The table contains several empty rows, indicating filtered data.

(Figure 2)



**Button Specifications :**

-  Add the item into the list. (see Figure 1.)
-  Remove the item from the list. (see Figure 1.)

**Query :** Search in the listed conditions (Figure 1) and display the result (Figure 2).

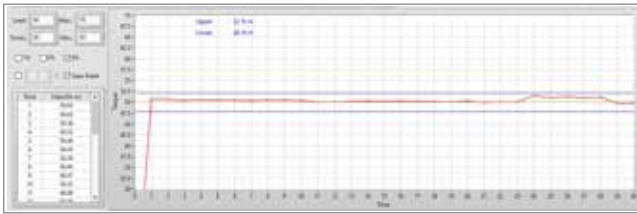
**Clear :** Clear all listed conditions (Figure 1).

**Open :** Open up a data from the database.

**Load (mstr) :** load a file (.mstr) and display the result.

**Print :** Print a result from the database.

**Delete :** Remove a data from the database.



**Parameter Setting :**

Load:

**Load :** Enter the torque value to test.

Max.:

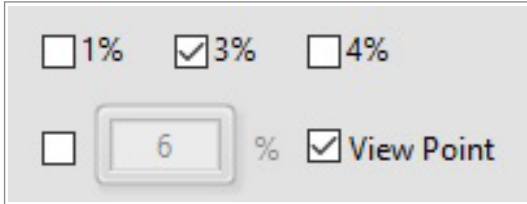
**Max :** Enter the maximum torque test range in a line chart.

Times:

**Times :** Enter the number of times the torque is to be tested.



**Min :** Enter the minimum torque test range in a line chart.



Select a preset error rate, or check the customization box to enter a value (maximum of 20%).

**View Points :** Add data labels for each point in the line chart of a stress test.

**Appendix:****C.W. Approve Test :**

<b>Annotation:</b>	<b>Code</b>	<b>Annotation:</b>	<b>Code</b>
Customer	<CUSTOMER>	Approve 1 : Tolerance 1	<A1-T1>
Order	<ORDER>	Approve 1 : Tolerance 2	<A1-T2>
Model	<MODEL>	Approve 1 : Tolerance 3	<A1-T3>
Tolerance	<TOL>	Approve 1 : Tolerance 4	<A1-T4>
Unit	<UNIT>	Approve 1 : Tolerance 5	<A1-T5>
Approve Test 1	<APP1>	Approve 1 : Max Tolerance 1-5	<A1-MAX>
Approve Test 2	<APP2>	Approve 1 : Min Tolerance 1-5	<A1-MIN>
Approve Test 3	<APP3>	Approve 1 : Mean 1-5	<A1-MEAN>
Approve Test 4	<APP4>	Approve 1 : Mean Error 1-5	<A1-ERROR>
Approve Test 5	<APP5>	Approve 2 : Tolerance 1	<A2-T1>
Approve Date	<DATE>	Approve 2 : Tolerance 2	<A2-T2>
Approve Serial Number	<SN>	Approve 2 : Tolerance 3	<A2-T3>
Approve 1 Max Tolerance	<A1-TOL+>	Approve 2 : Tolerance 4	<A2-T4>
Approve 1 Min Tolerance	<A1-TOL->	Approve 2 : Tolerance 5	<A2-T5>
Approve 2 Max Tolerance	<A2-TOL+>	Approve 2 : Max Tolerance 1-5	<A2-MAX>
Approve 2 Min Tolerance	<A2-TOL->	Approve 2 : Min Tolerance 1-5	<A2-MIN>
Approve 3 Max Tolerance	<A3-TOL+>	Approve 2 : Mean 1-5	<A2-MEAN>
Approve 3 Min Tolerance	<A3-TOL->	Approve 2 : Mean Error 1-5	<A2-ERROR>
Approve 4 Max Tolerance	<A4-TOL+>	Approve 3 : Tolerance 1	<A3-T1>
Approve 4 Min Tolerance	<A4-TOL->	Approve 3 : Tolerance 2	<A3-T2>
Approve 5 Max Tolerance	<A5-TOL+>	Approve 3 : Tolerance 3	<A3-T3>
Approve 5 Min Tolerance	<A5-TOL->	Approve 3 : Tolerance 4	<A3-T4>
		Approve 3 : Tolerance 5	<A3-T5>
		Approve 3 : Max Tolerance 1-5	<A3-MAX>
		Approve 3 : Min Tolerance 1-5	<A3-MIN>
		Approve 3 : Mean 1-5	<A3-MEAN>
		Approve 3 : Mean Error 1-5	<A3-ERROR>
		Approve 4 : Tolerance 1	<A4-T1>
		Approve 4 : Tolerance 2	<A4-T2>
		Approve 4 : Tolerance 3	<A4-T3>
		Approve 4 : Tolerance 4	<A4-T4>
		Approve 4 : Tolerance 5	<A4-T5>
		Approve 4 : Max Tolerance 1-5	<A4-MAX>
		Approve 4 : Min Tolerance 1-5	<A4-MIN>
		Approve 4 : Mean 1-5	<A4-MEAN>
		Approve 4 : Mean Error 1-5	<A4-ERROR>

**Appendix:****C.W. Approve Test :**

<b>Annotation:</b>	<b>Code</b>
Approve 5 : Tolerance 1	<A5-T1>
Approve 5 : Tolerance 2	<A5-T2>
Approve 5 : Tolerance 3	<A5-T3>
Approve 5 : Tolerance 4	<A5-T4>
Approve 5 : Tolerance 5	<A5-T5>
Approve 5 : Max Tolerance 1-5	<A5-MAX>
Approve 5 : Min Tolerance 1-5	<A5-MIN>
Approve 5 : Mean 1-5	<A5-MEAN>
Approve 5 : Mean Error 1-5	<A5-ERROR>

**C.C.W. Approve Test :**

<b>Annotation:</b>	<b>Code</b>
Approve 1 : Tolerance 1	<B1-T1>
Approve 1 : Tolerance 2	<B1-T2>
Approve 1 : Tolerance 3	<B1-T3>
Approve 1 : Tolerance 4	<B1-T4>
Approve 1 : Tolerance 5	<B1-T5>
Approve 1 : Max Tolerance 1-5	<B1-MAX>
Approve 1 : Min Tolerance 1-5	<B1-MIN>
Approve 1 : Mean 1-5	<B1-MEAN>
Approve 1 : Mean Error 1-5	<B1-ERROR>
Approve 2 : Tolerance 1	<B2-T1>
Approve 2 : Tolerance 2	<B2-T2>
Approve 2 : Tolerance 3	<B2-T3>
Approve 2 : Tolerance 4	<B2-T4>
Approve 2 : Tolerance 5	<B2-T5>
Approve 2 : Max Tolerance 1-5	<B2-MAX>
Approve 2 : Min Tolerance 1-5	<B2-MIN>
Approve 2 : Mean 1-5	<B2-MEAN>
Approve 2 : Mean Error 1-5	<B2-ERROR>
Approve 3 : Tolerance 1	<B3-T1>
Approve 3 : Tolerance 2	<B3-T2>
Approve 3 : Tolerance 3	<B3-T3>
Approve 3 : Tolerance 4	<B3-T4>
Approve 3 : Tolerance 5	<B3-T5>
Approve 3 : Max Tolerance 1-5	<B3-MAX>
Approve 3 : Min Tolerance 1-5	<B3-MIN>
Approve 3 : Mean 1-5	<B3-MEAN>
Approve 3 : Mean Error 1-5	<B3-ERROR>
Approve 4 : Tolerance 1	<B4-T1>
Approve 4 : Tolerance 2	<B4-T2>
Approve 4 : Tolerance 3	<B4-T3>
Approve 4 : Tolerance 4	<B4-T4>
Approve 4 : Tolerance 5	<B4-T5>
Approve 4 : Max Tolerance 1-5	<B4-MAX>
Approve 4 : Min Tolerance 1-5	<B4-MIN>
Approve 4 : Mean 1-5	<B4-MEAN>
Approve 4 : Mean Error 1-5	<B4-ERROR>



## Appendix:

### C.C.W. Approve Test :

Annotation:	Code
Approve 5 : Tolerance 1	<B5-T1>
Approve 5 : Tolerance 2	<B5-T2>
Approve 5 : Tolerance 3	<B5-T3>
Approve 5 : Tolerance 4	<B5-T4>
Approve 5 : Tolerance 5	<B5-T5>
Approve 5 : Max Tolerance 1-5	<B5-MAX>
Approve 5 : Min Tolerance 1-5	<B5-MIN>
Approve 5 : Mean 1-5	<B5-MEAN>
Approve 5 : Mean Error 1-5	<B5-ERROR>

Edition 01

Mar. 2020



**M**® **MATATAKITOYO**  
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E-mail: [matakitoyo@gmail.com](mailto:matakitoyo@gmail.com)  
[www.matakitoyo.com](http://www.matakitoyo.com)

Manufacturer

**MATATAKITOYO TOOL CO., LTD.**

No. 63, Ln. 493, Sec. 3, Zhongshan Rd., Tanzi Dist.,  
Taichung City 42754, Taiwan  
TEL : 886-4-2533 5893

Made in Taiwan